

Date: Tuesday, 08/07/2008 12:29:18 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: INDEXING BLOCK	
Job Number	: 40365				
Estimate Number	: 13319				
P.O. Number	:		Part Number	: D37901	
This Issue	08/07/2008	S.O. No.	Drawing Number	: D3790 PROTO	
Prsht Rev.	: NC		Project Number	: VR0004	
First Issue	11	Type	Drawing Revision	: PROTO	
Previous Run	: 39329		Material		
Written By	: <i>JLM 08.07.08</i>		Due Date	: 15/07/2008	
Checked & Approved By				Qty:	1
Comment	: Est Rev:A		New Issue 08-05-16	JLM	Um: Each
Verified By:DD					

Additional Product

PRELIMINARY ISSUE

POSITIVE
RECALL

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	MDELRINB2000X3000	Delrin Bar 2" x 3"
-----	-------------------	--------------------



Comment: Qty.: 0.5250 f(s)/Unit	Total: 0.5250 f(s)
---------------------------------	--------------------

Delrin Bar 2" x 3"

Batch: M108068

SA 08/07/08

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: BAND SAW

Cut blank 5.900 " long

SA 08/07/09

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
-----	-------	--------------------------------



Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA745 Rev. B & Dwg D3790 Rev. B
--

M.A

08/07/10

2-Deburr per dwg D3790

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M.A

08/07/10

5.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

08.02.11

JLM

08.02.11

Date: Tuesday, 08/07/2008 12:29:19 PM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: INDEXING BLOCK
Job Number: 40365		Part Number: D37901
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>Dan Show</i> 08-7-11		
7.0	QC21 	FINAL INSPECTION/W/O RELEASE  09/02/17 <i>MF</i>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		MF 08-07-11
<p>POSITIVE RECALL EFFECTIVE 08-07-11 AUTH <i>11</i> RELEASED <i>08-07-11</i> DATE <i>09.02.17</i></p> <p>04.02.17</p>		

DART AEROSPACE LTD	Work Order:	40365
Description: INDEXING BLOCK	Part Number:	D3790-1
Inspection Dwg: D3790-1 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	Y. A
Date:	08/07/10

Audited by: Chu **Date:** 26.07.11

Prototype Approval: ✓

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

Marc Bellavance

From: Mike Petsche [mpetsche@dartaero.com]
Sent: June 16, 2008 3:13 PM
To: 'Marc Bellavance'
Subject: FW: BATCH

From: Jean-Luc Menard [mailto:jmenard@dartaero.com]
Sent: June 16, 2008 3:09 PM
To: Mike Petsche
Subject: BATCH

MDELRINB2000X3000 BATCH 108068⁷ Salve R/O 6353

Jean-Luc Menard
Production Engineering Coordinator
DART AEROSPACE LTD.
1270 Aberdeen Street
Hawkesbury Ontario
Canada K6A 1K7
Tel:(613)632-5200 Ext 227
jmenard@dartaero.com

No virus found in this incoming message.
Checked by AVG.
Version: 7.5.524 / Virus Database: 270.3.0/1505 - Release Date: 16/06/2008 7:20 AM

No virus found in this outgoing message.
Checked by AVG.
Version: 7.5.524 / Virus Database: 270.3.0/1505 - Release Date: 16/06/2008 7:20 AM

Receiving Report

Date: 80/6

Supplier: SABIC

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Batch No: 1108068

Dart P/O: 6353

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 C6 Inspection: 08/05/20 Yes No N/A
 Work Order: N/A
 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initial of receiver (if shipment OK) Level 12 SL

Production/Admin:

Date: 08/05/20

Received/Costing

Initial

RCR 7919

CD

Location:

H:\FORMS\Purchasing\approved purch\RECREPORT Rev 0

RECEIVED MAY

*** IF YOU ARE NOT CURRENTLY RECEIVING OUR INVOICES
 *** VIA EMAIL OR FAX, PLEASE SUPPLY US WITH AN EMAIL
 *** ADDRESS OR FAX NUMBER . FAX TO 905-789-3161

 *

PLEASE Remit To: SABIC Polymershapes 9150 Airport Road Brampton ON L6S 6G1
 Phn : (613)745-7043 Fax : (613)745-4291
 NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.

SABIC
Innovative
Plastics™

سabic
sabic

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD.

DATE: MAY 14, 2004

YOUR PURCHASE ORDER: 6353

OUR SHIPPER NO: 082367

SABIC POLYMERSHAPES LINE ITEM # 001

QUANTITY: 2 PCS

DESCRIPTION: ACETRON GP PLATE - BLACK - 2" X 3" X 48"

✓

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4181

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT
INSIDE SALES REPRESENTATIVE

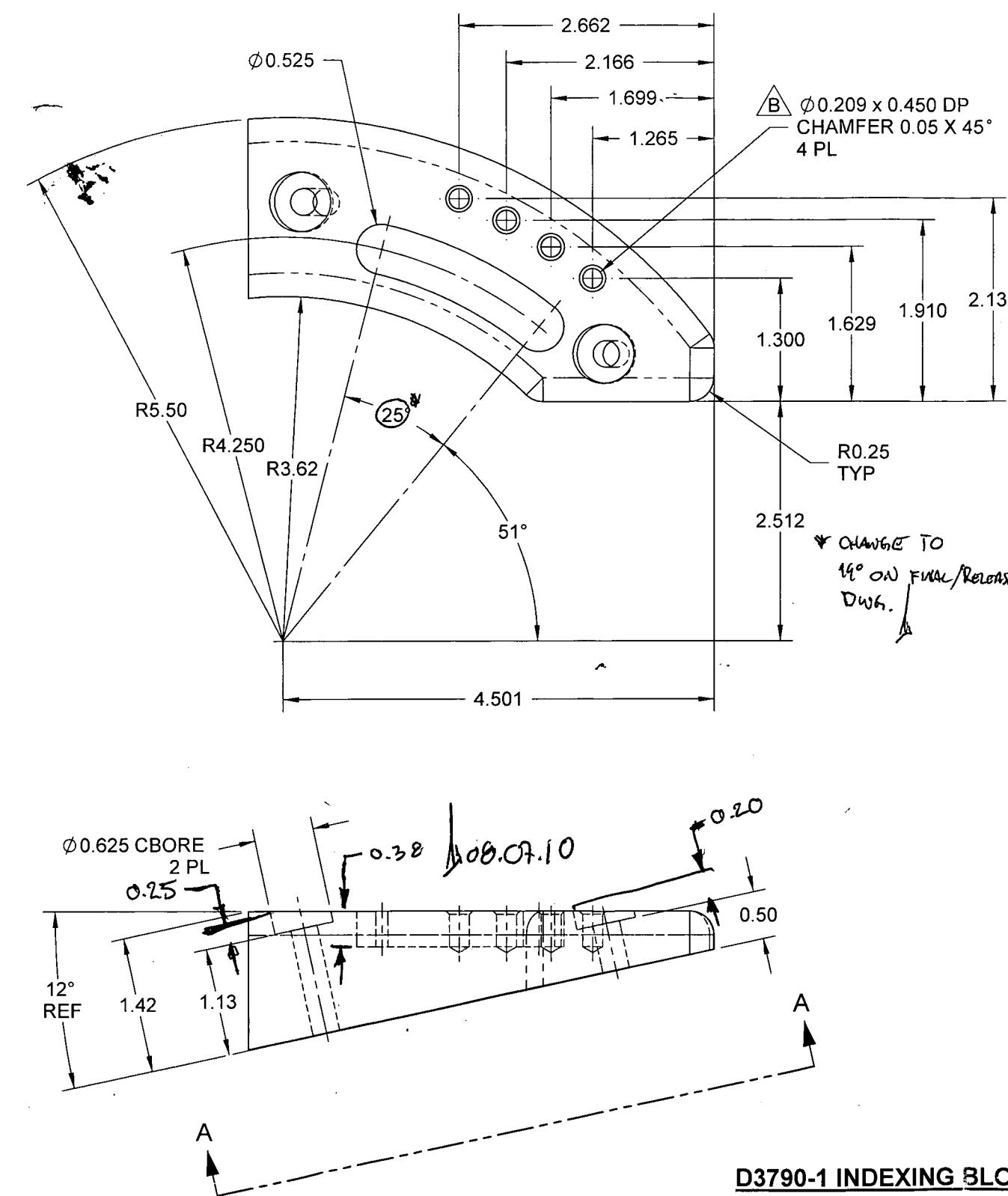
1250 Old Innes Road
Unit 519
Ottawa, Ontario
K1B 5L3

T: 613-745-7043
F: 613-745-4291

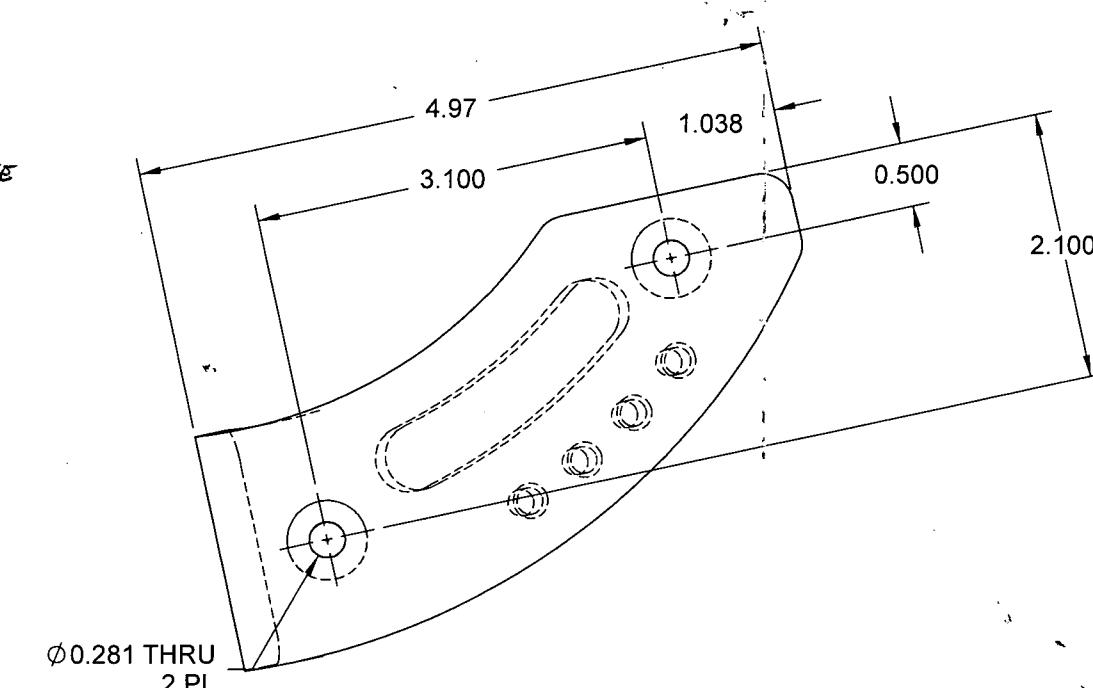
8

7

1



D3790-1 INDEXING BLOCK



VIEW A-

PRELIMINARY ISSUE

08.07.08

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3790	SHEET 2 OF 2
APPROVED		TITLE INDEXING BLOCK	SCALE
DE APPR.			1:1
DATE	08.06.26	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

D

D

C

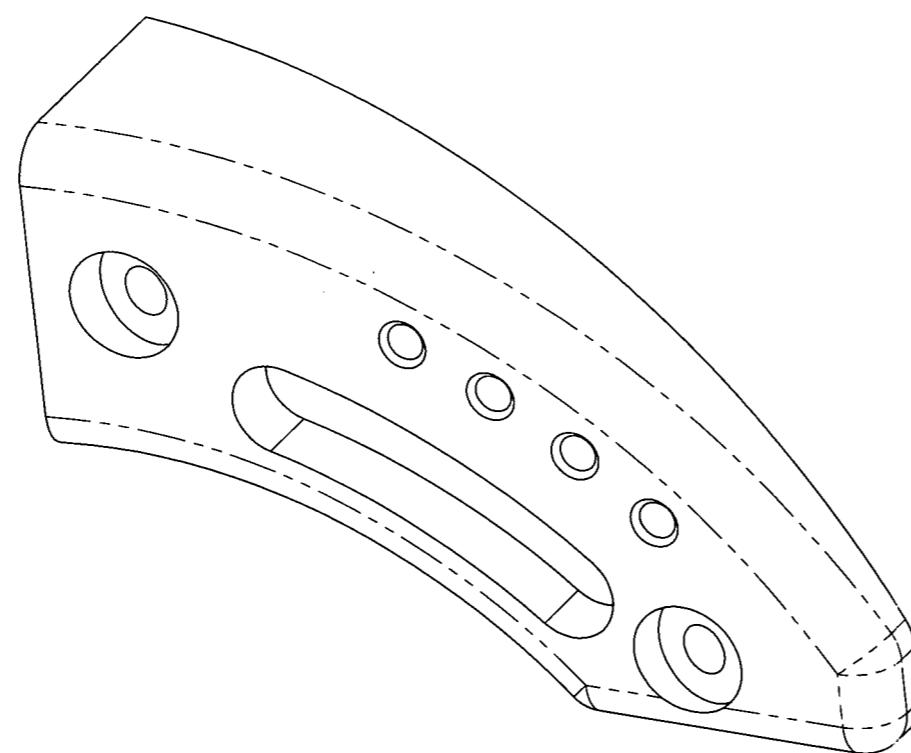
C

B

B

A

A



D3790-1 INDEXING BLOCK

NOTES:

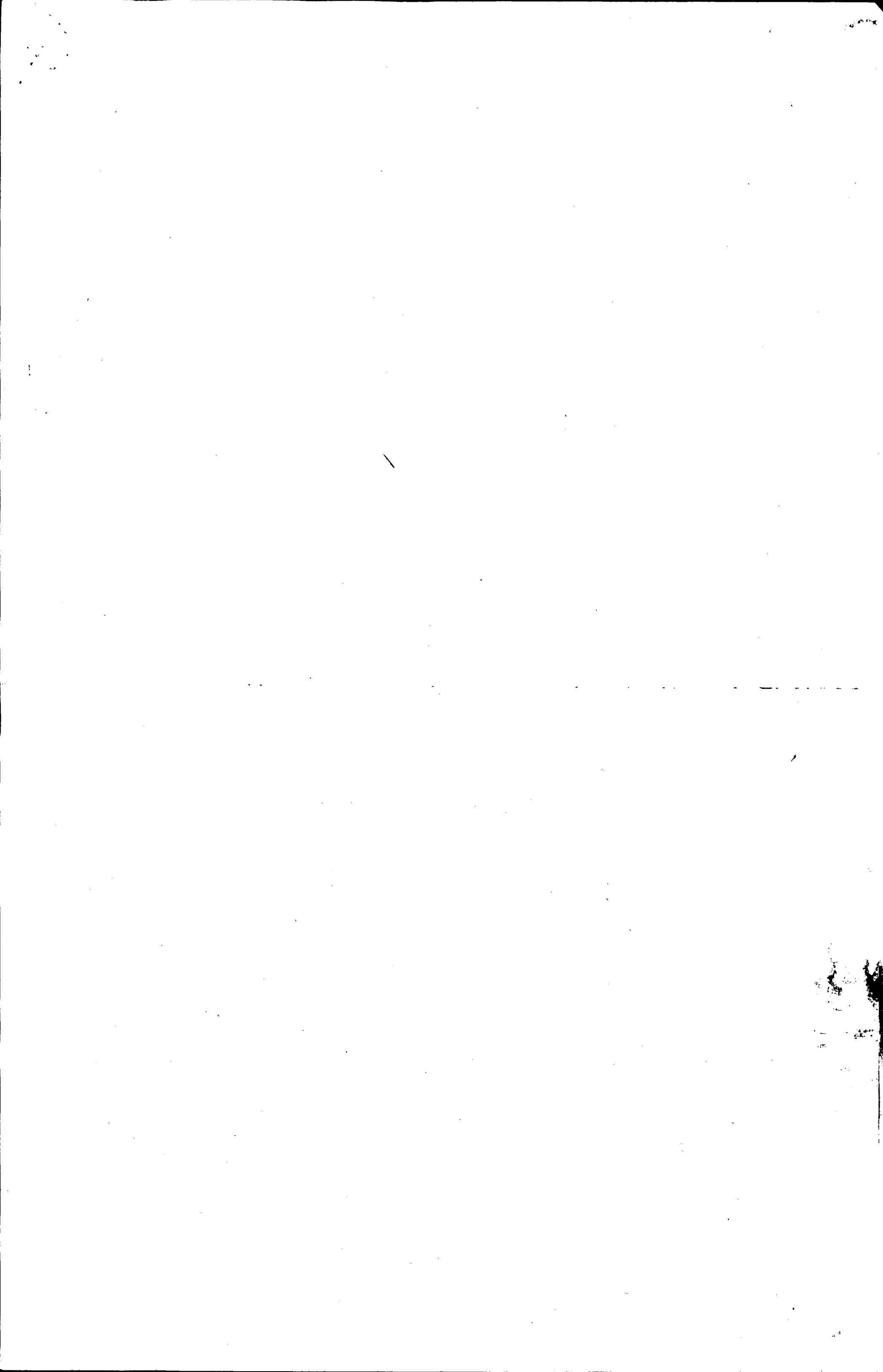
- 1) MATERIAL: BLACK DELRIN II 150E OR BLACK ACETRON GP ACETAL
(REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: SCRIBE WITH DART P/N "D3790-1" USING VIBRATING STYLUS
- 7) WEIGHT: 0.39 lbs

PRELIMINARY ISSUE

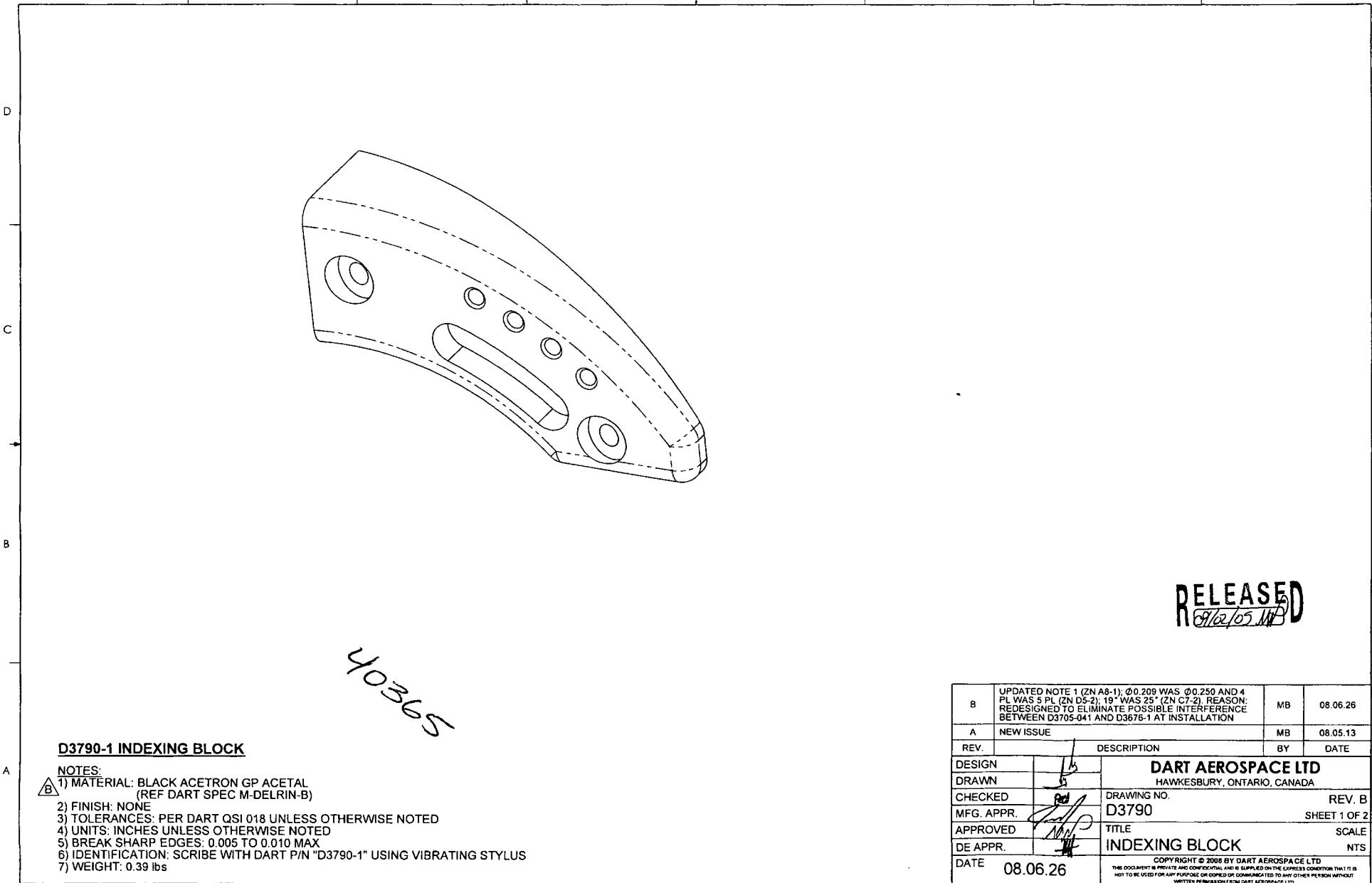
08.07.08

40365

B	Ø0.209 WAS Ø0.250 AND 4 PL WAS 5 PL (ZN D5-2) REASON: REDESIGN TO ELIMINATE POSSIBLE INTERFERENCE WITH D3676-1 LARGE BUBBLE WINDOW	MB	08.06.26	
A	NEW ISSUE	MB	08.05.13	
REV.	DESCRIPTION	BY	DATE	
DESIGNER		DART AEROSPACE LTD		
REVIEWED		HAWKESBURY, ONTARIO, CANADA		
CH-006		DRAWING NO.	REV. B	
MFQ/APPR.		D3790	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		INDEXING BLOCK	NTS	
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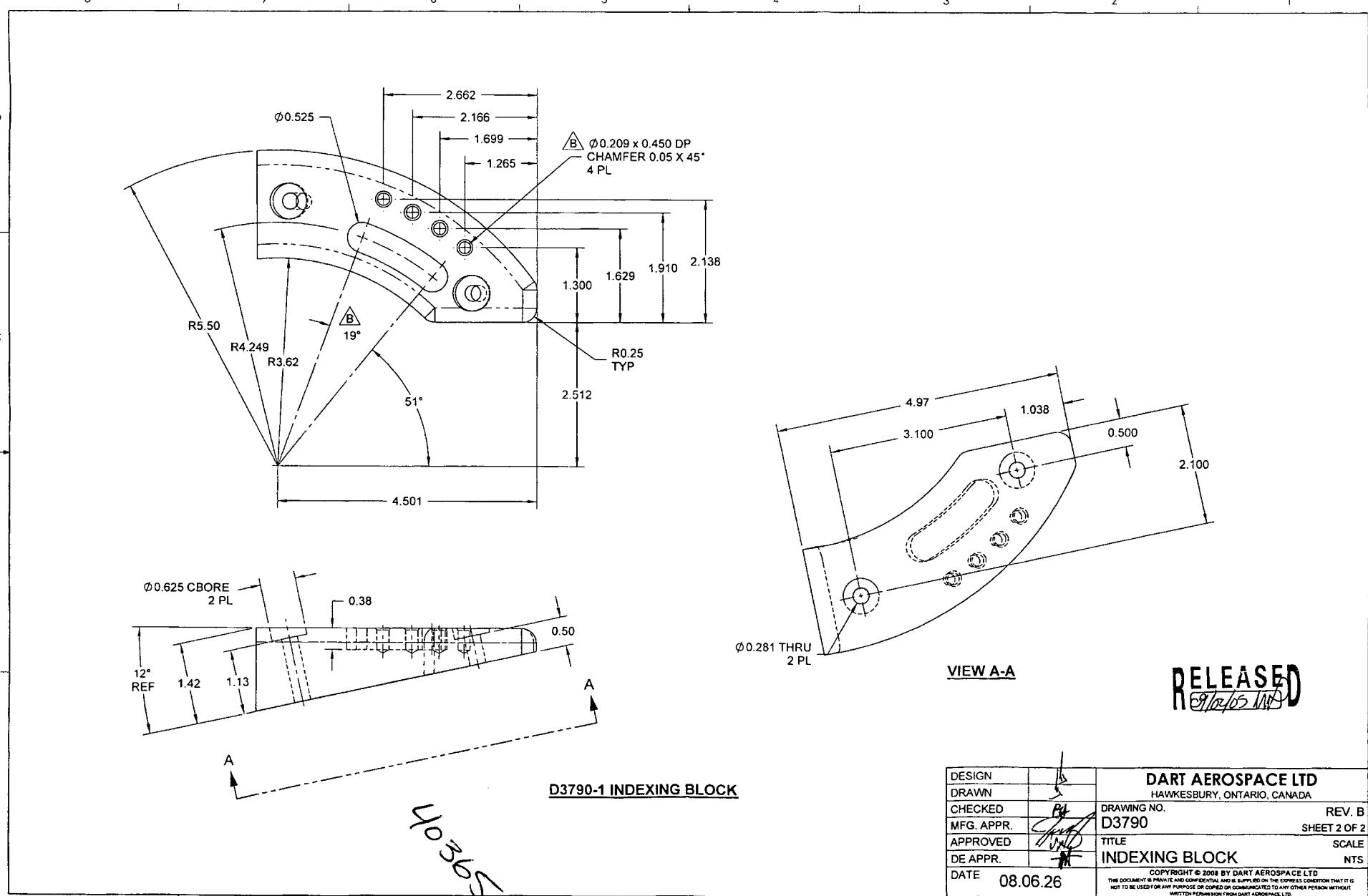


8 7 6 5 4 3 2 1



B	UPDATED NOTE 1 (ZN A8-1) .00 .209 WAS .00 .250 AND 4 PL WAS .5 PL WAS .19" WAS .25" (10.7-21.6) REASON: REDESIGNED TO ELIMINATE POSSIBLE INTERFERENCE BETWEEN D3790-041 AND D3678-1 AT INSTALLATION			MB	08.06.26
A	NEW ISSUE			MB	08.05.13
REV.		DESCRIPTION	BY	DATE	
DESIGN	<i>1b</i>				
DRAWN	<i>1b</i>				
CHECKED	<i>rd</i>				
MFG. APPR.	<i>rd</i>	DRAWING NO.	REV. B		
APPROVED	<i>rd</i>	D3790			
DE APPR.	<i>rd</i>	TITLE	SCALE		
DATE	08.06.26	INDEXING BLOCK	NTS		

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DESIGN	<i>15</i>	DART AEROSPACE LTD
DRAWN	<i>5</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>84</i>	DRAWING NO.
MFG. APPR.	<i>Shawn</i>	REV. B
APPROVED	<i>MM</i>	SHEET 2 OF 2
DE APPR.	<i>MM</i>	TITLE
DATE	08.06.26	SCALE
		NTS

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